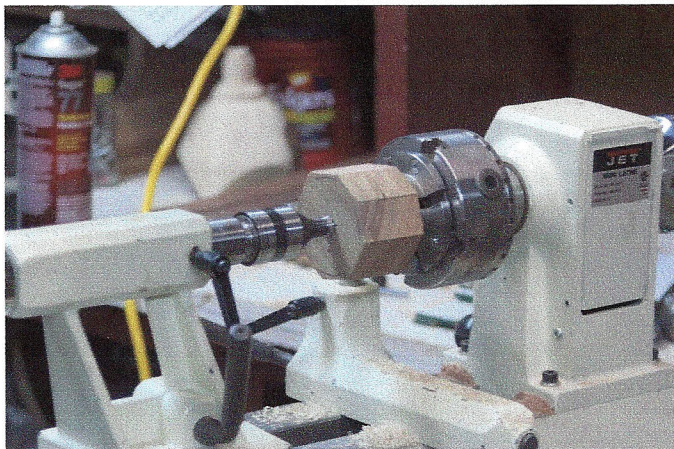
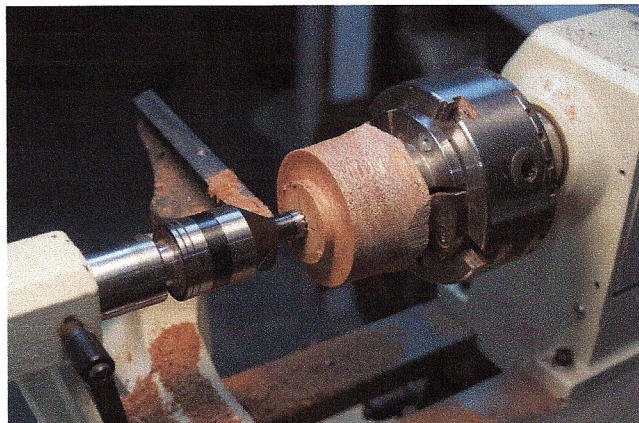


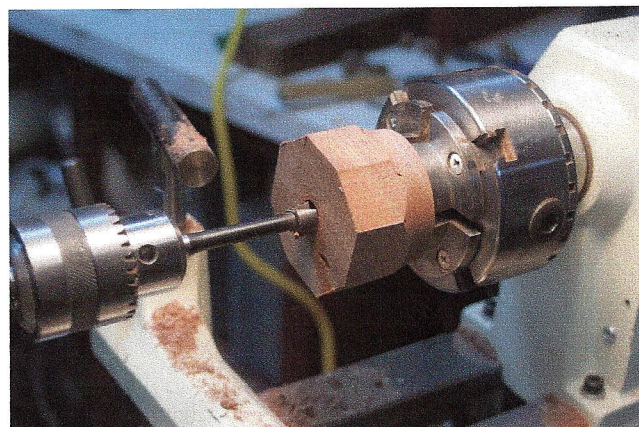
INSTRUCTIONS FOR 3 WINGED VESSEL BASE



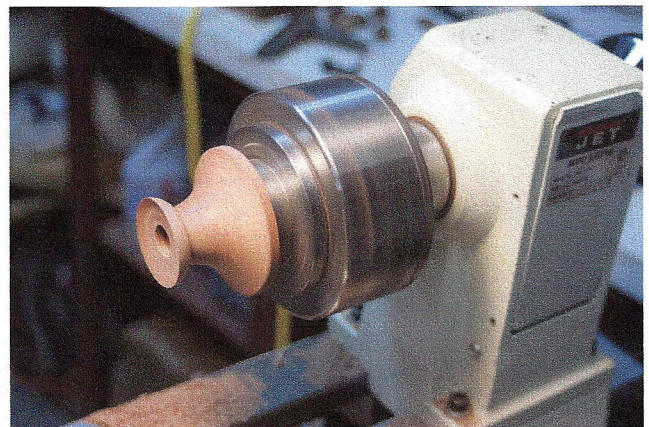
Step 1: Mount block between chuck and live center



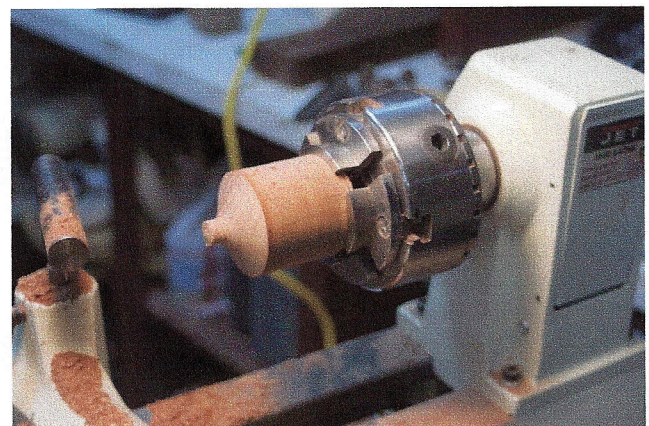
Step 2: Turn a spigot to fit the chuck



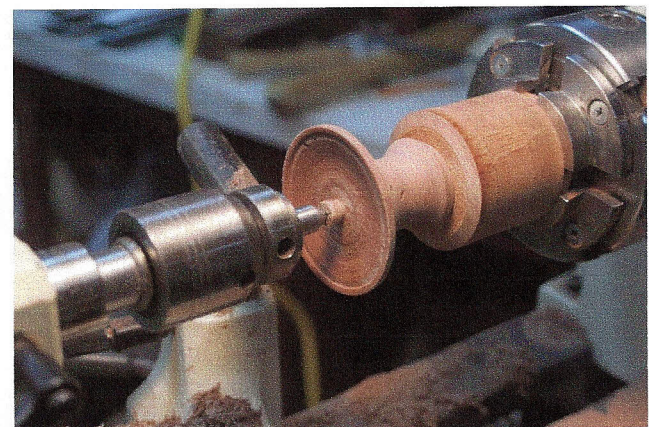
Step 3: drill a 1/2 inch hole



Step 4: Turn the base to the desired shape paying attention to insure the vessel and base match.



Step 5: Install a block in the chuck and turn a 1/2 inch spigot to accept the base



Step 6 install the base on the jam chuck and finish the bottom. The small knob left can be sanded away.